

Work Order ID 80317

Wednesday, February 22, 2012 1:28:45 PM

80317

Page 1

Item ID: D4009-041

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bonding Braid

Start Date: 2/16/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 3/2/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *12-02-22* Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D4009

A

100

0.00

100

Small Fab

Memo

0.00

Small Fab

assemble as per dwg D4009

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location *142*

0.00

120

Packaging

Memo

0.00

Packaging

DUPLICATE

SP 12/02/22 @

SP 12/02/22 @

12/2/22 SP @

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Accept

N900040100Setup Start ***NS1***

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Cust Item ID:

Required Date: 3/2/2012 Req'd Qty: 6.00

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

[Signature] M65 12/02/23

[Signature] 12-02-23
(6)

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

Wednesday, February 22, 2012 1:28:44 P

Page 1

Work Order ID: 80317
Parent Item: D4009-041
Parent Item Name: Bonding Braid

Start Date: 2/16/2012
Start Qty: 6.00

Required Date: 3/2/2012
Required Qty: 6.00

Comments: IPP rev A 10.02.02 new issue Prelim EC verified by:DD IPP Rev:B 10.05.03 as per ECN10-562 DD verified by:EC


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4009-1 Terminal End		Manufactured	No			100	Each	34.0000	2	12		2/12/12	

Location	Loc Qty	Loc Code
ST083	33	
79929	33	
ST108	1	
72674	1	

 D4009-3
Ground Strap

Manufactured	No	100	Each	3.0000	1	6	2/12/12
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Location	Loc Qty	Loc Code
ST109	3	
72536	3	

 D4009-5
Ground Strap

Manufactured	No	100	Each	1.0000	1	6	2/12/12
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Location	Loc Qty	Loc Code
ST109	1	
72537	10	

D4009-7 Tab	Manufactured	No	100	Each	47.0000	1	6	2/12/12
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Location	Loc Qty	Loc Code
ST108	47	
62137	2	
67265	45	

D4009-9 Receptacle	Manufactured	No	100	Each	29.0000	1	6	2/12/12
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Location	Loc Qty	Loc Code
ST108	29	
62138	4	
72675	25	

B80517
B80518
2/12/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

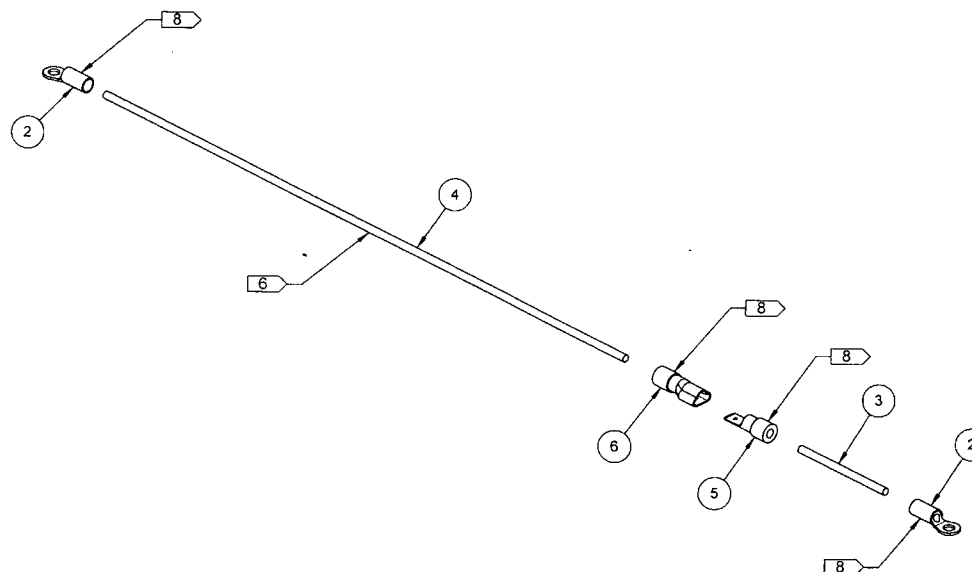
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X	D4009-041	BONDING BRAID	JCA-M47-4-01
2	2	D4009-1	TERMINAL END	
3	1	D4009-3	GROUND STRAP	
4	1	D4009-5	GROUND STRAP	
5	1	D4009-7	TAB	
6	1	D4009-9	RECEPTACLE	



D4009-041 BONDING BRAID

RELEASED
2010-05-05
MD

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4009-041" AND B/N USING D2729-1 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
 - 7) WEIGHT: N/A
 - 8) USE CRIMPING TOOL P/N 59824-1

A	NEW ISSUE		10.02.05
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.05		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4009	REV. A
TITLE GROUND STRAP	SCALE NTS
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W/O:		WORK ORDER CHANGES					
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